

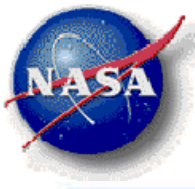
# Thermionic Programs of the Early 1990s – TFEVP and Topaz International Program



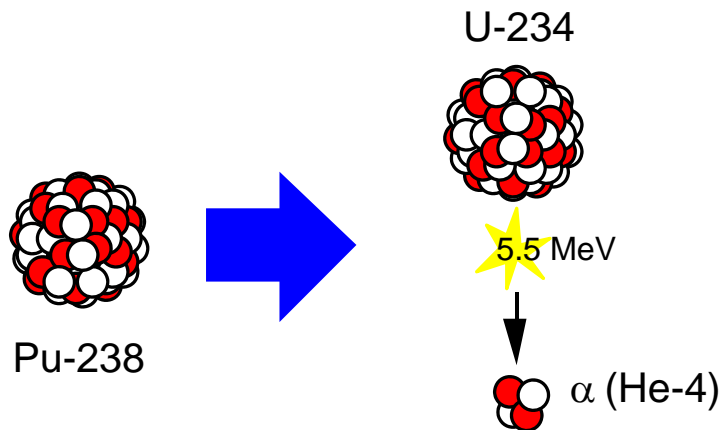
*presented by*

**Mike Houts**

**[Michael.houts@nasa.gov](mailto:Michael.houts@nasa.gov)**



# Basics of Nuclear Systems



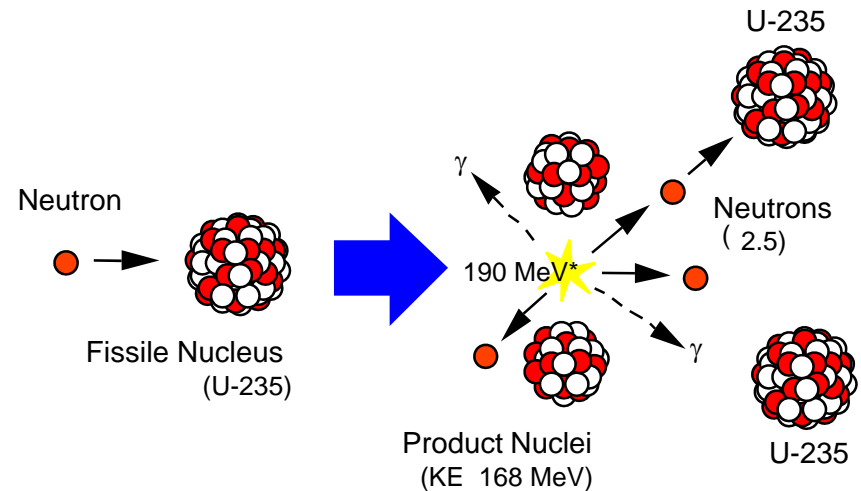
*Heat Energy = 0.023 MeV/nucleon (0.558 W/g Pu-238)*  
*Natural decay rate (87.7-year half-life)*

Long history of use on Apollo and space science missions

44 RTGs and hundreds of RHUs launched by U.S. during past 4 decades

Heat produced from natural alpha (α) particle decay of Plutonium (Pu-238)

Used for both thermal management and electricity production



*Heat Energy = 0.851 MeV/nucleon*  
*Controllable reaction rate (variable power levels)*

Used terrestrially for over 65 years

Fissioning 1 kg of uranium yields as much energy as burning 2,700,000 kg of coal

One US space reactor (SNAP-10A) flown (1965)

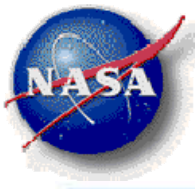
Former U.S.S.R. flew 33 space reactors

Heat produced from neutron-induced splitting of a nucleus (e.g. U-235)

At steady-state, 1 of the 2 to 3 neutrons released in the reaction causes a subsequent fission in a "chain reaction" process

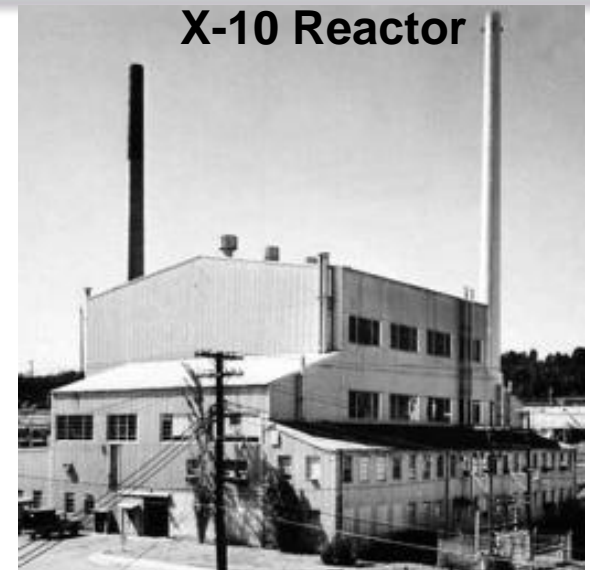
Heat converted to electricity, or used directly to heat a propellant

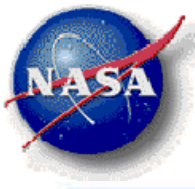




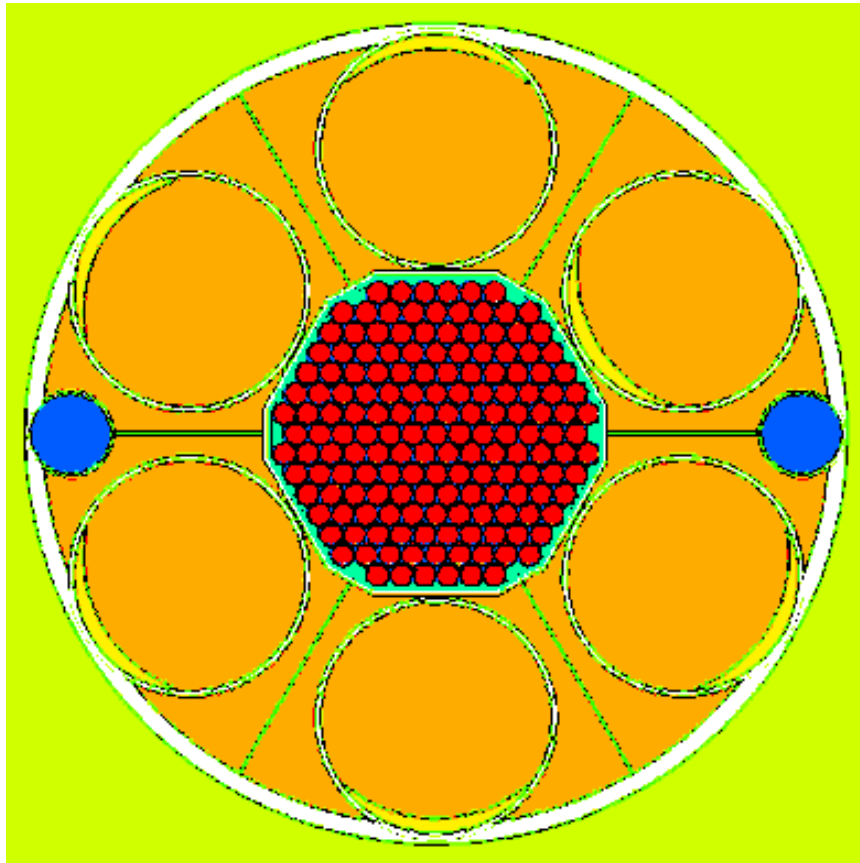
# Fission Introduction

- **Creating a fission chain reaction is conceptually simple**
    - Requires right materials in right geometry
  - **Good engineering needed to create safe, affordable, useful fission systems**
- 
- **1938 *Fission Discovered***
  - **1939 *Einstein letter to Roosevelt***
  - **1942 *Manhattan project initiated***
  - **1942 *First sustained fission chain reaction (CP-1)***
  - **1943 *X-10 Reactor (ORNL), 3500 kWt***
  - **1944 *B-Reactor (Hanford), 250,000 kWt***
  - **1944-now *Thousands of reactors at various power levels***



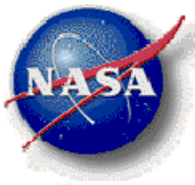


# Typical Space Fission System Operation

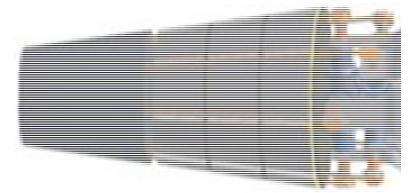


0.5 m

- System power controlled by neutron balance
- Average 2.5 neutrons produced per fission
  - Including delayed
- Constant power if 1.0 of those neutrons goes on to cause another fission
- Decreasing power if  $< 1.0$  neutron causes another fission, increasing if  $> 1.0$
- System controlled by passively and actively controlling fraction of neutrons that escape or are captured
- Natural feedback enables straightforward control, constant temperature operation
- 200 kWt system burns 1 kg uranium every 13 yrs



# Safe, Compact, Near-Term Fission Power Systems Could Help Enable Higher Power Fission Propulsion Systems



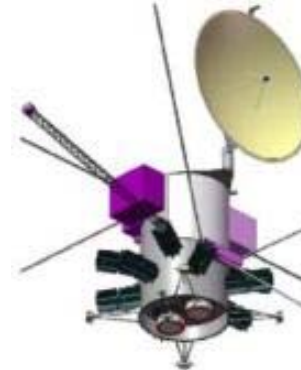
## Science:



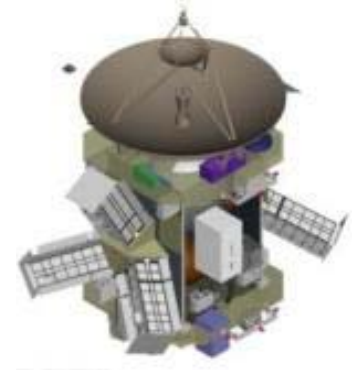
Jupiter Europa Orbiter  
~600 We (5 to 6 RPS)



Neptune Systems Explorer  
~3 kWe (9 Large RPS)



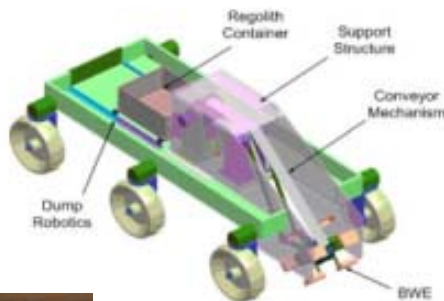
Kuiper Belt Object Orbiter  
~4 kWe (9 Large RPS)



Trojan Tour  
~800 We (6 RPS)

## Exploration:

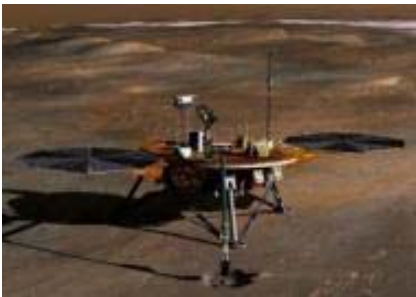
Teleoperated  
Rovers



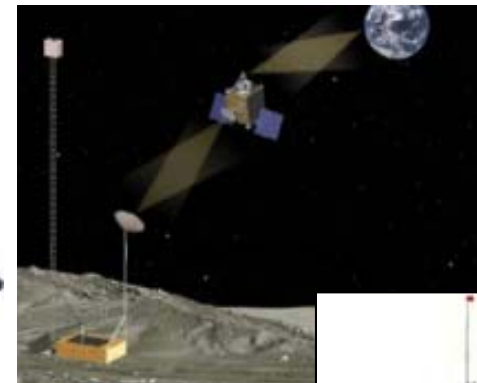
ISRU Demo  
Plants



Site Survey  
Landers



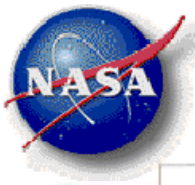
Comm Relay  
Stations



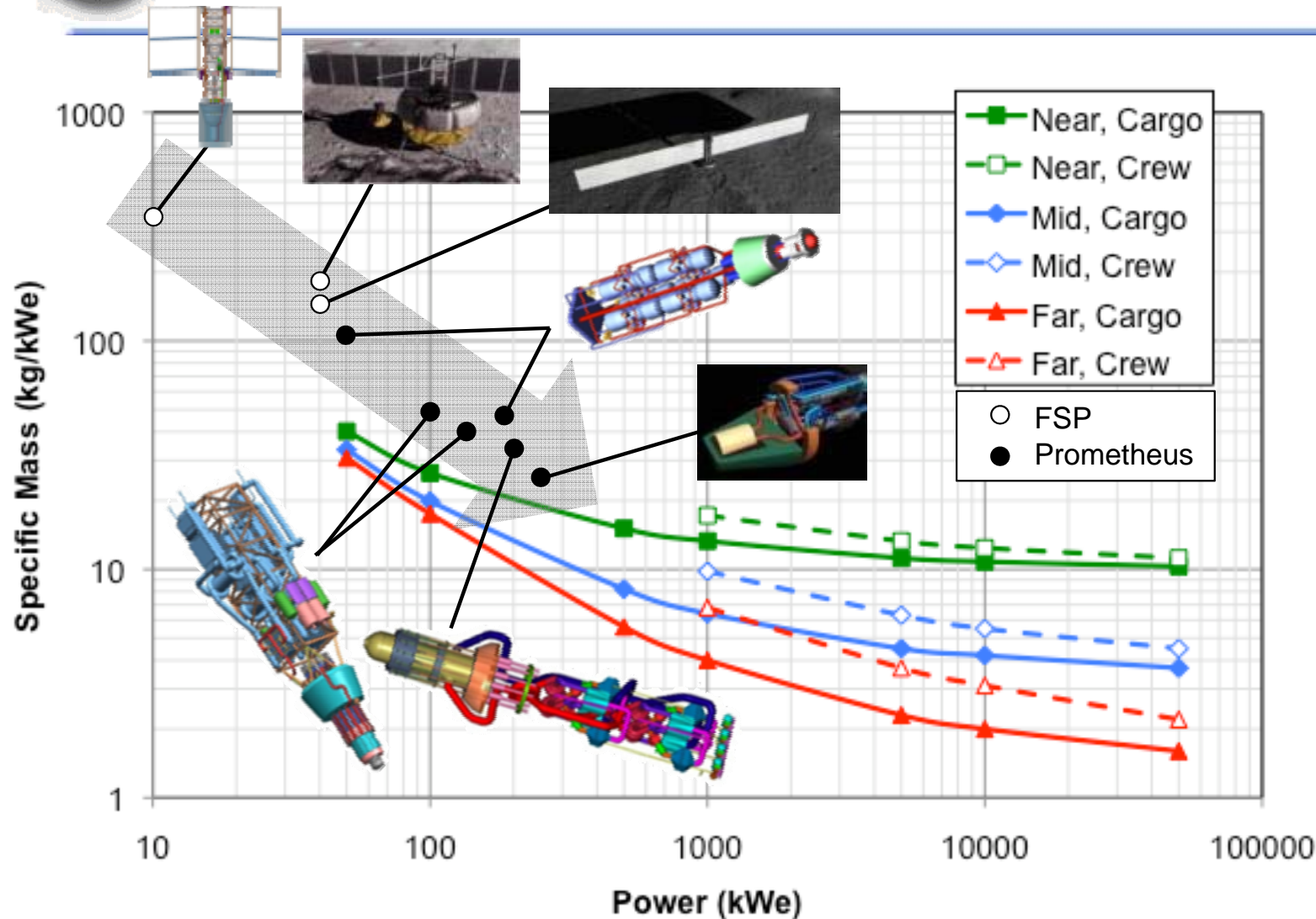
Remote Science  
Packages







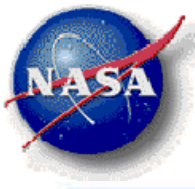
# Fission Can Provide the Energy for Either Nuclear Thermal or Nuclear Electric Propulsion Systems



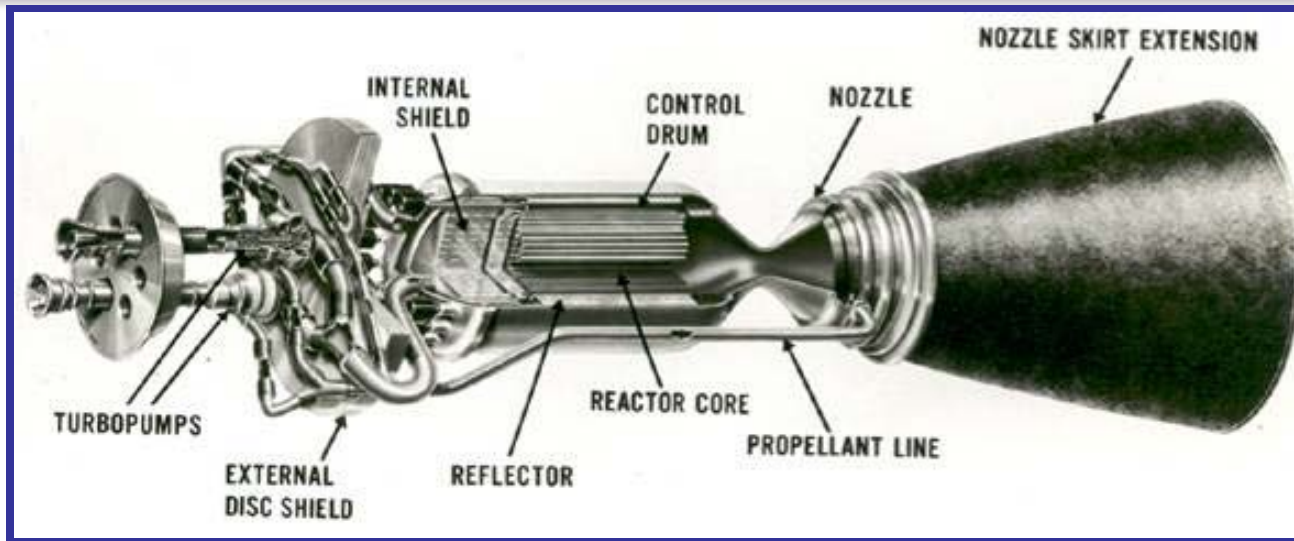
- NEP Power System Performance Projections from 2001 STAIF Conference
- Fission Surface Power and Prometheus Concepts Superimposed

Near=Liq Metal Rx, Brayton, 1300K, 6 kg/m<sup>2</sup>, 200 Vac (Available ~10 yrs)  
Mid=Liq Metal Rx, Brayton, 1500K, 3 kg/m<sup>2</sup>, 1000 Vac (Available ~ 15-20 yrs)  
Far=Liq Metal Rx, Brayton, 2000K, 1.5 kg/m<sup>2</sup>, 5000 Vac (Available ~ 25-30 yrs)  
Cargo=Instrument rated shielding, 1.6x10<sup>15</sup> nvt, 1.2x10<sup>8</sup> rad @ 2 m  
Crew=Human rated shielding, 5 rem/yr @ 100 m, 7.5° half angle

Chart courtesy  
Lee Mason,  
NASA GRC



## NASA is Currently Funding an “Advanced Exploration Systems” Project Investigating Nuclear Thermal Propulsion (NTP)



- Nuclear thermal propulsion (NTP) is a fundamentally new capability
  - Energy comes from fission, not chemical reactions
  - Virtually unlimited energy density
- Initial systems will have specific impulses roughly twice that of the best chemical systems
  - Reduced propellant (launch) requirements, reduced trip time
  - Beneficial to near-term/far-term missions currently under consideration
- Advanced nuclear propulsion systems could have extremely high performance and unique capabilities
- A first generation NTP system could serve as the “DC-3” of space nuclear power and propulsion





# In-Core Thermionic Space Power Systems

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## Potential Advantages

Extremely high temperatures ( $\sim 1800$  K) confined to fuel and clad. Remainder of system can use traditional materials.

Good efficiency and high heat rejection temperature ( $\sim 900$  K) results in small radiator.

## Potential Concerns

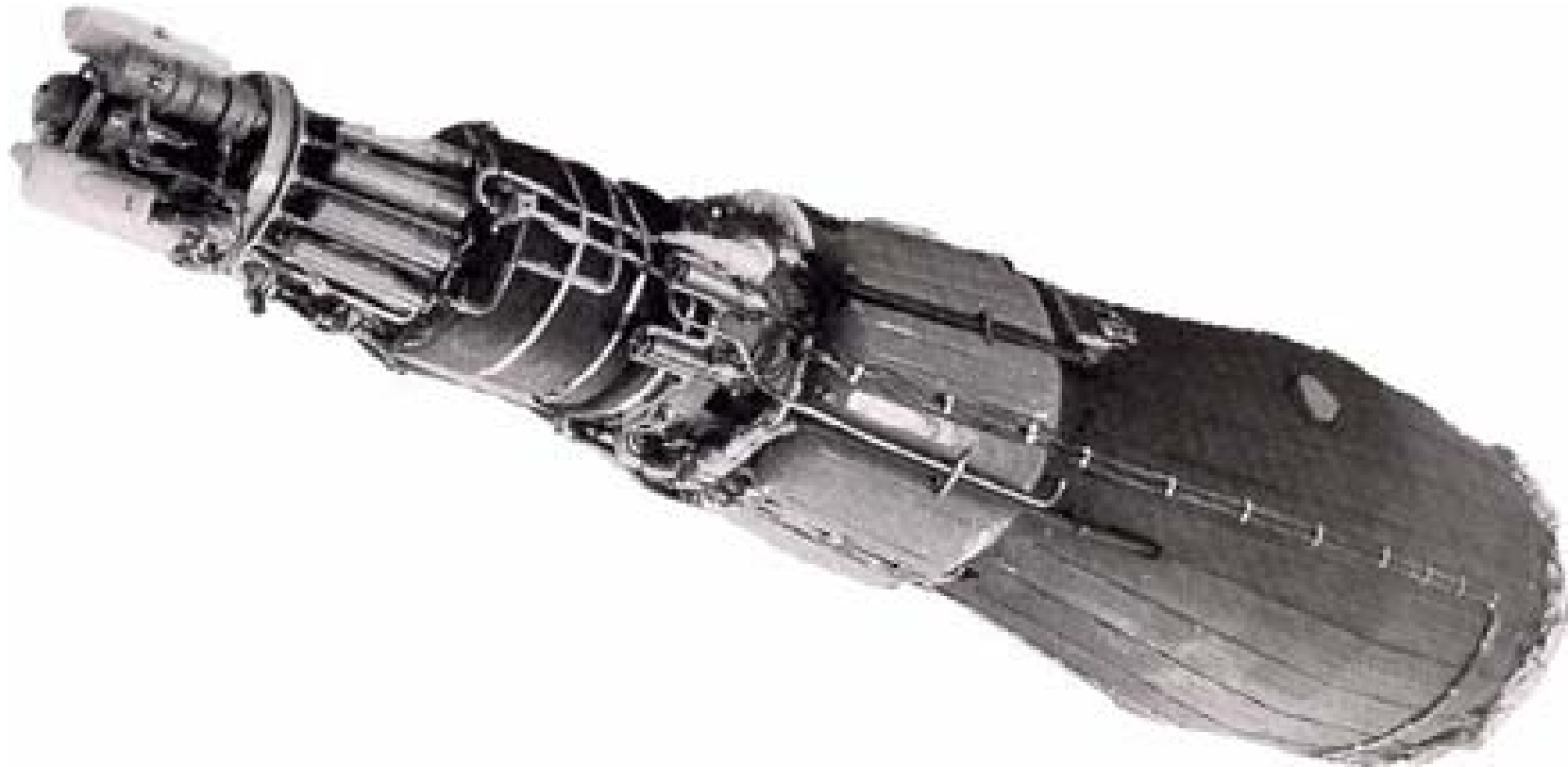
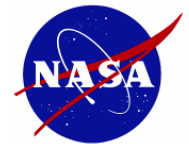
All thermionic converter materials must have adequate radiation resistance.

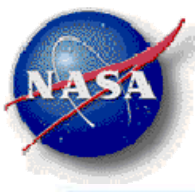
Changes in thermionic converter design directly affect reactor design.



# Russian 5 kWe TOPAZ Thermionic Space Reactor

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# Thermionic Fuel Element Verification Program (TFEVP)

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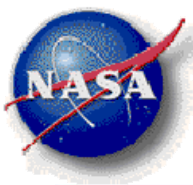
## Goal:

Demonstrate the technological readiness of a Thermionic Fuel Element (TFE) suitable for use as the basic element in a thermionic reactor having an electric power output in the 0.5– to 5-MWe range and a full-power life of 7 years.

$4 \times 10^{22} \text{ n/cm}^2$  ( $E > 0.1 \text{ MeV}$ )

5.3% burnup

Insulator seals, sheath insulators, fueled emitters, cesium reservoirs, interconnective TFE components



# Thermionic Fuel Element Verification Program (TFEVP)

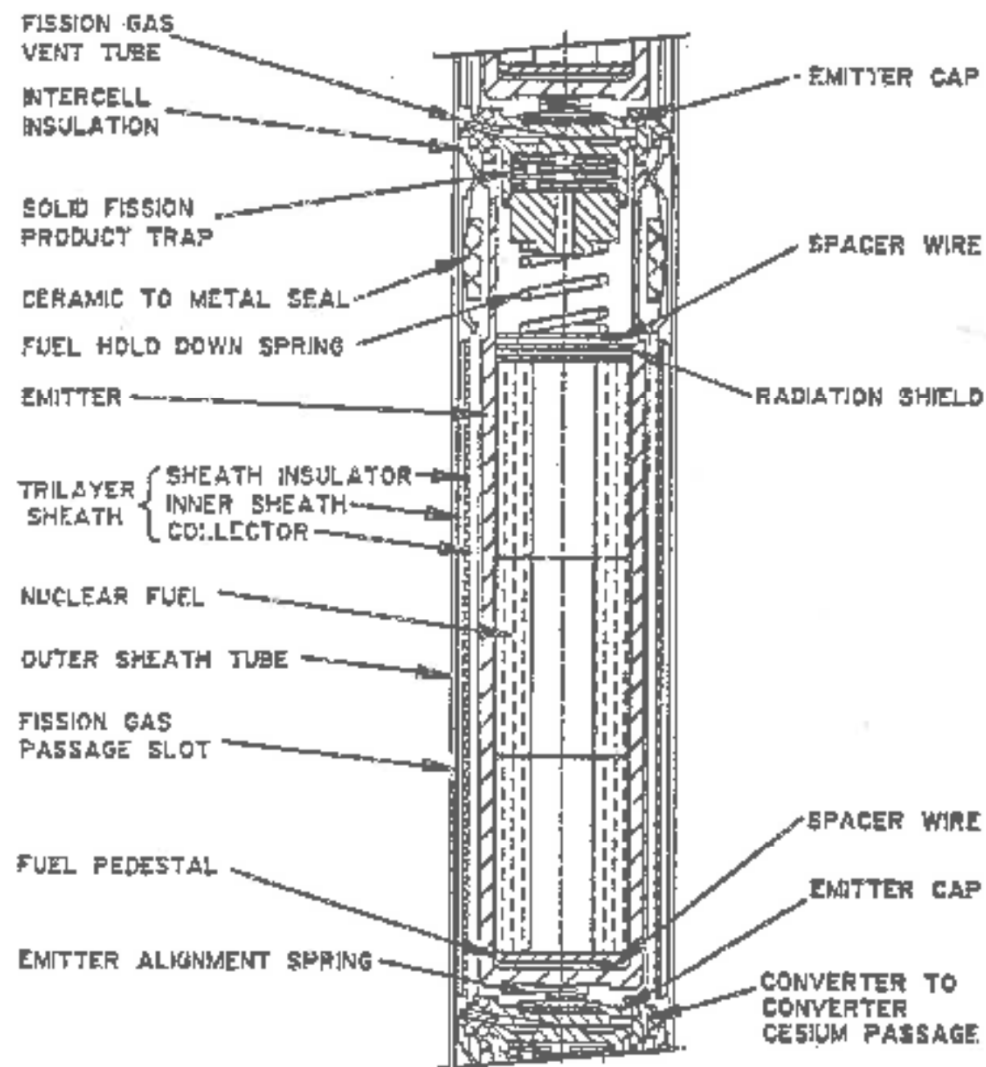
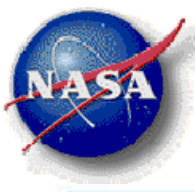


FIGURE 1. Schematic of a Typical TFE, Showing Fuel, Emitter, Ceramic-to-Metal (Insulator) Seal, and Other Components.





# Thermionic Fuel Element Verification Program (TFEVP)

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## **Accomplishments:**

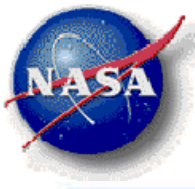
Preliminary design of a 2 MWe system. 9.3% efficiency, 24,000 kg. Emitter OD 12.7 mm, length 50.8 mm, 7 A/cm<sup>2</sup> current density, 1800 K emitter, 1000 K collector.

Converter performance models correlated to test data

Alumina taper seals ( $5 \times 10^{21}$  n/cm<sup>2</sup>,  $E > 0.1$  MeV)

Alumina-based trilayer seals ( $5 \times 10^{22}$  n/cm<sup>2</sup>,  $E > 0.1$  MeV)

Alumina insulators ( $5 \times 10^{21}$  n/cm<sup>2</sup>,  $E > 0.1$  MeV)



# Thermionic Fuel Element Verification Program (TFEVP)

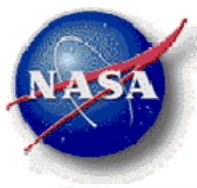
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## **Accomplishments:**

Cesium reservoirs ( $1.5 \times 10^{22} \text{n/cm}^2$ )

Fueled emitters (2% burnup)

Single TFE tests (1H1, 1H2, 1H3) and multicell TFE tests (3H1, 3H5)



# TOPAZ International Program

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90 tons of equipment from Russia, including 2 unfueled TOPAZ 2 reactors

TOPAZ II test facility (Baikal Rig)

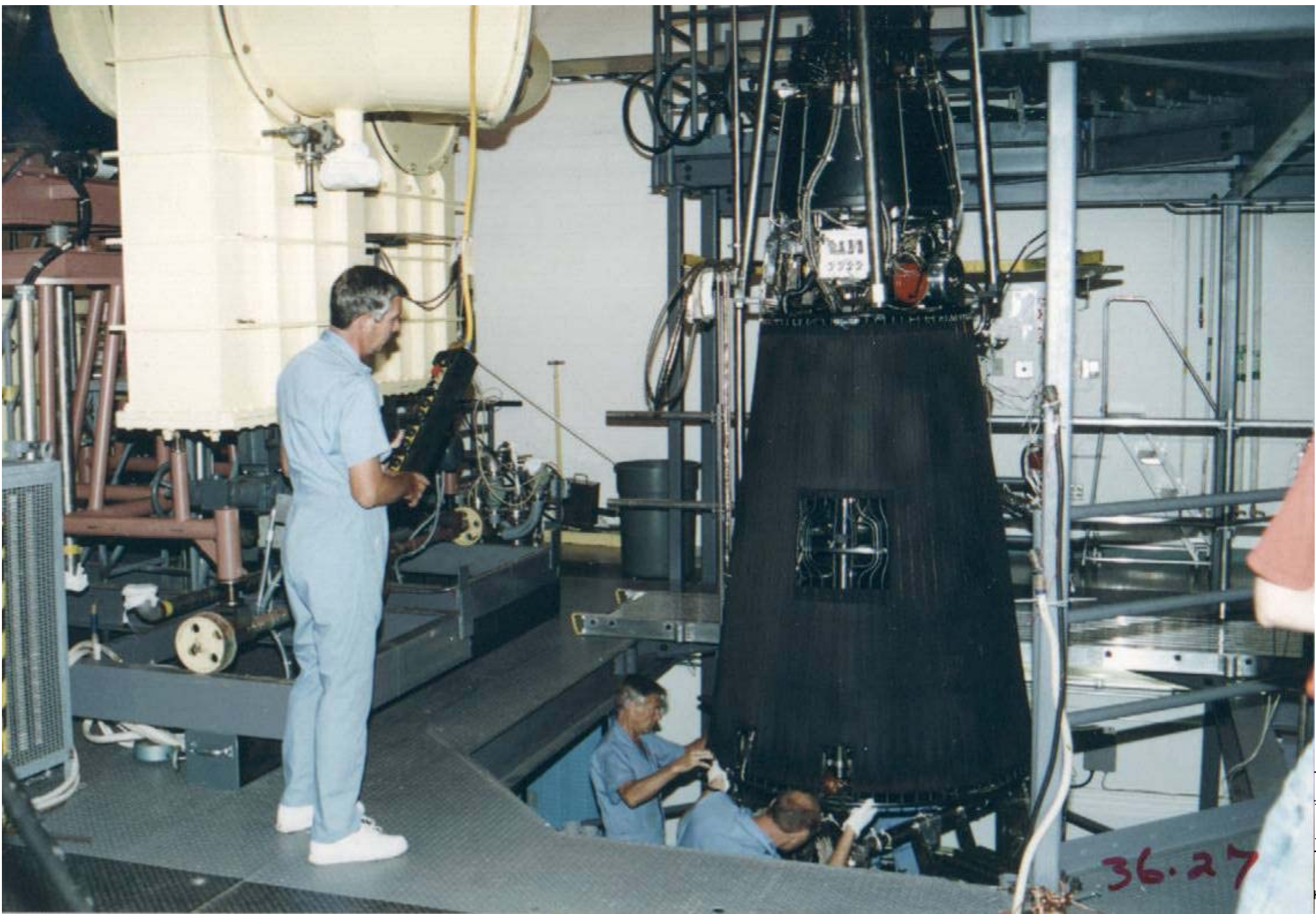
9 ft diameter x 20 ft high vacuum chamber, all associated equipment

TFE test rig

TISA test stand

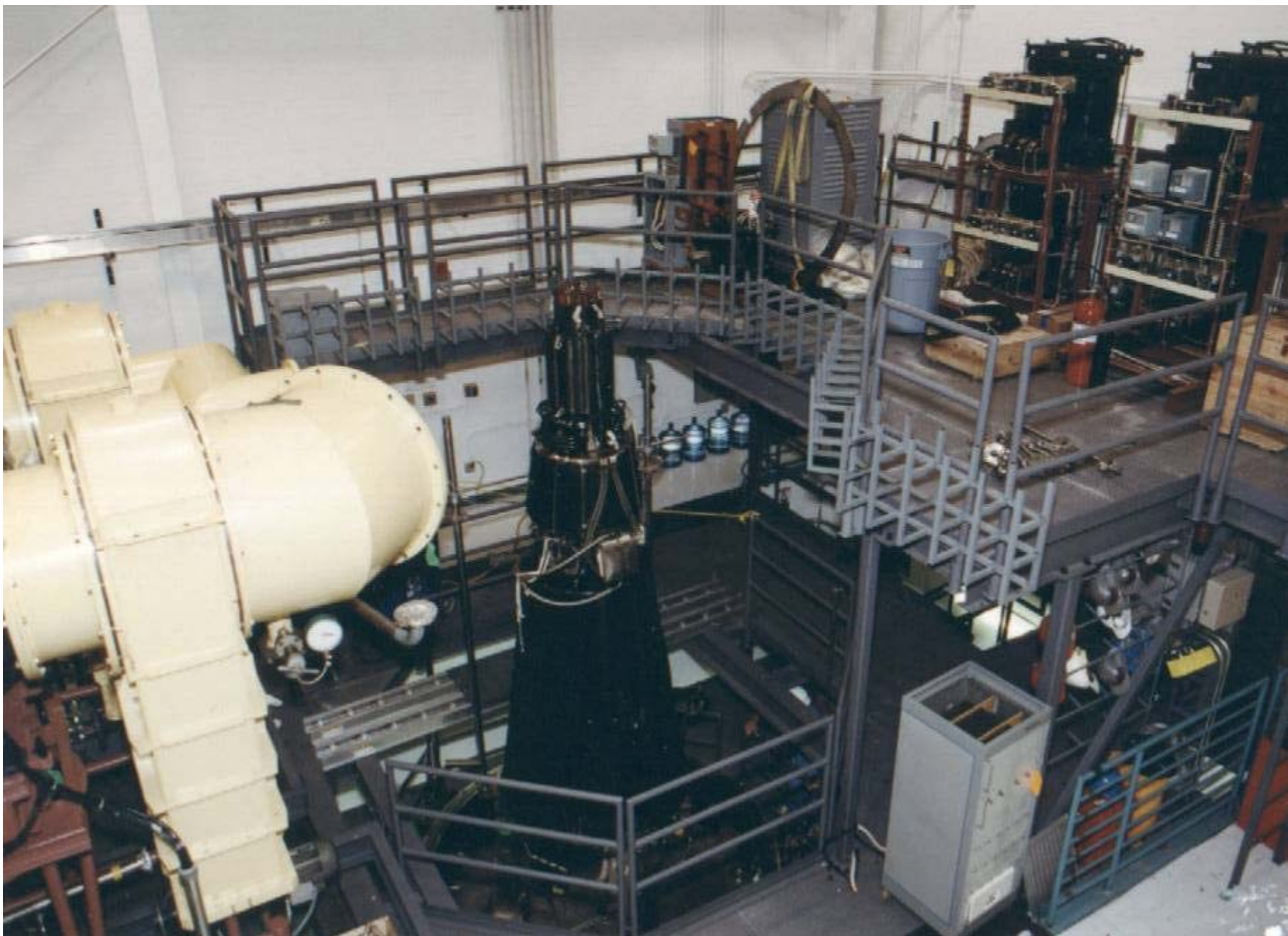
Cesium test rig





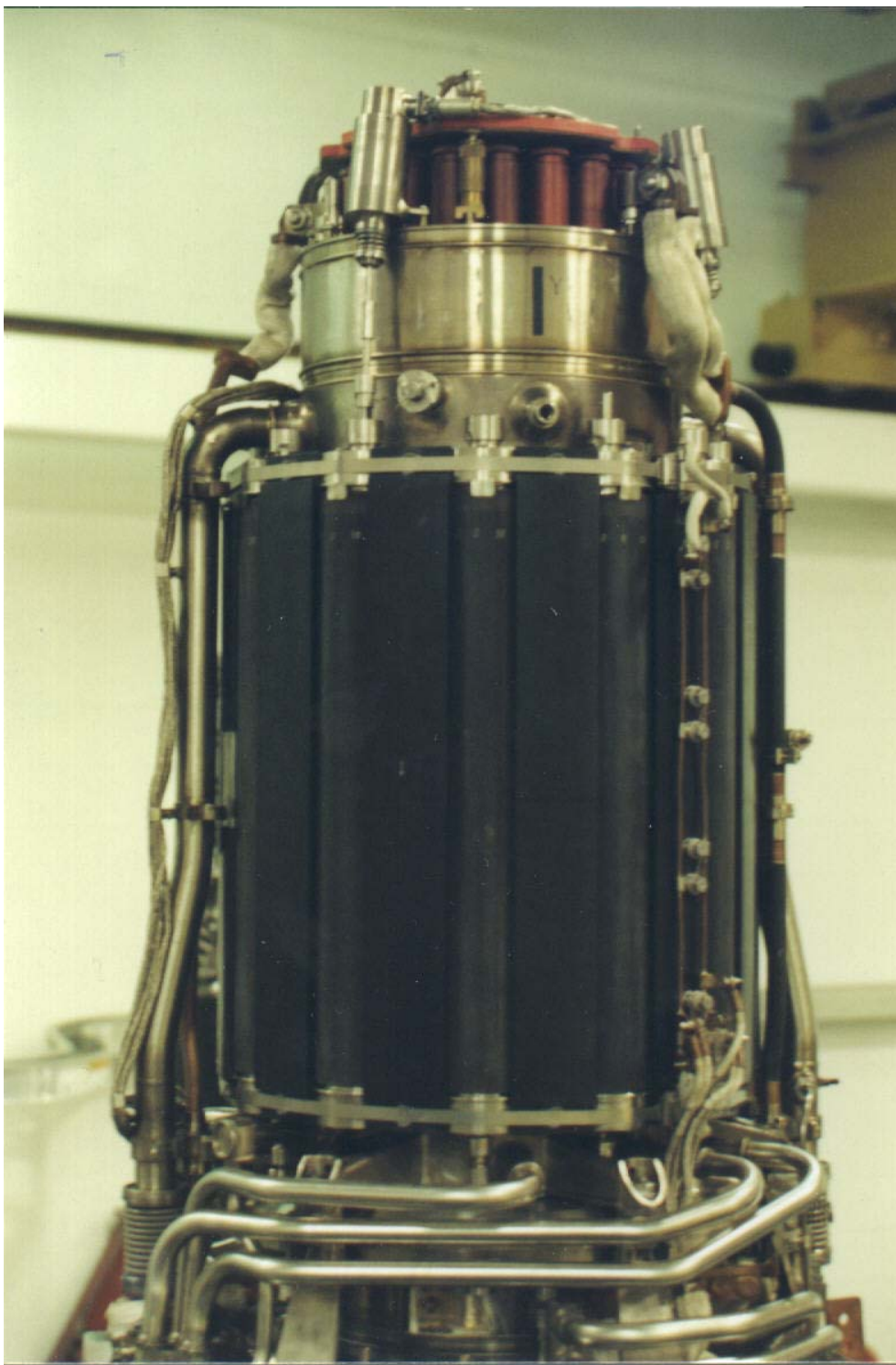
Personnel preparing TOPAZ II for testing



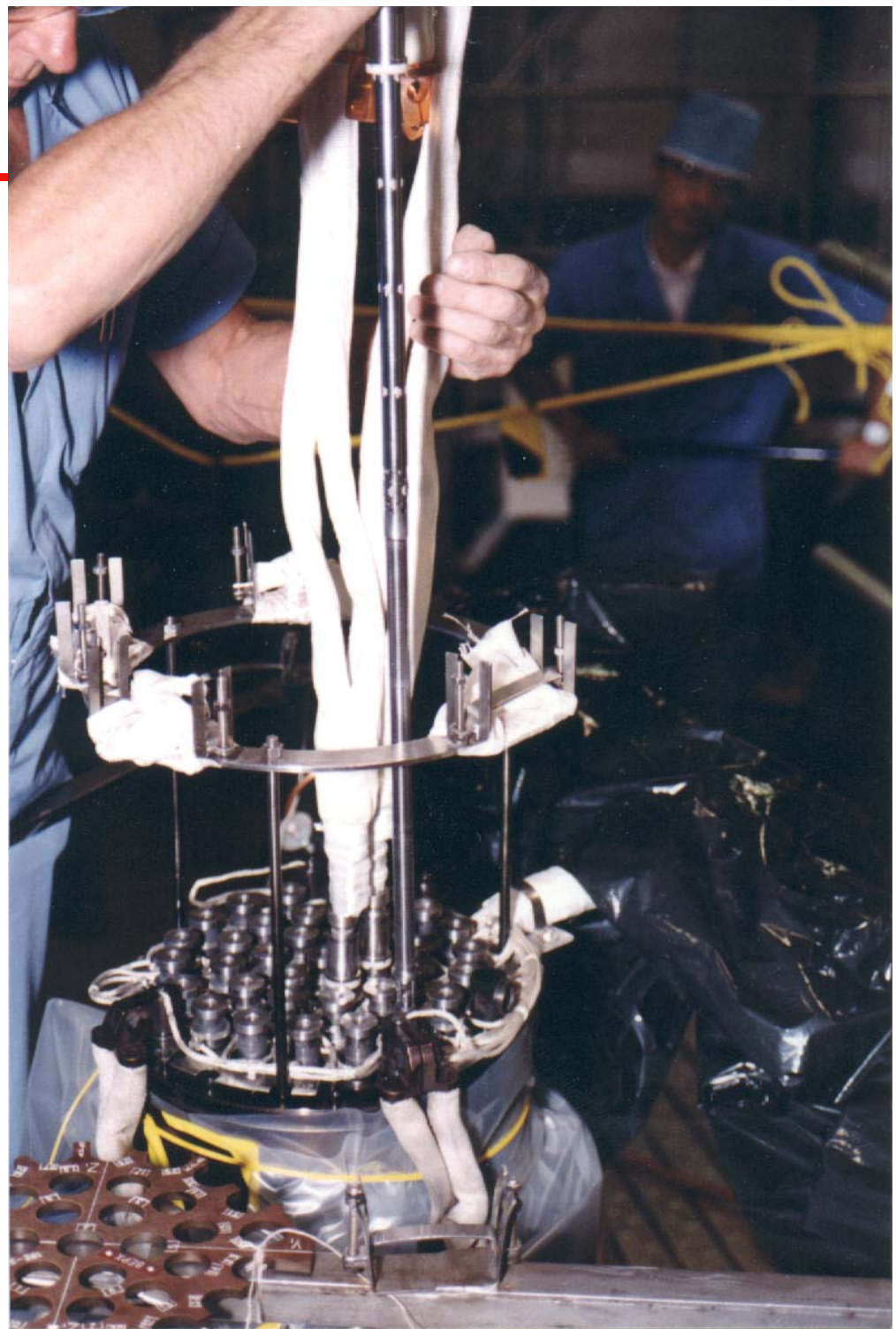


TOPAZ II ready for installation of vacuum chamber



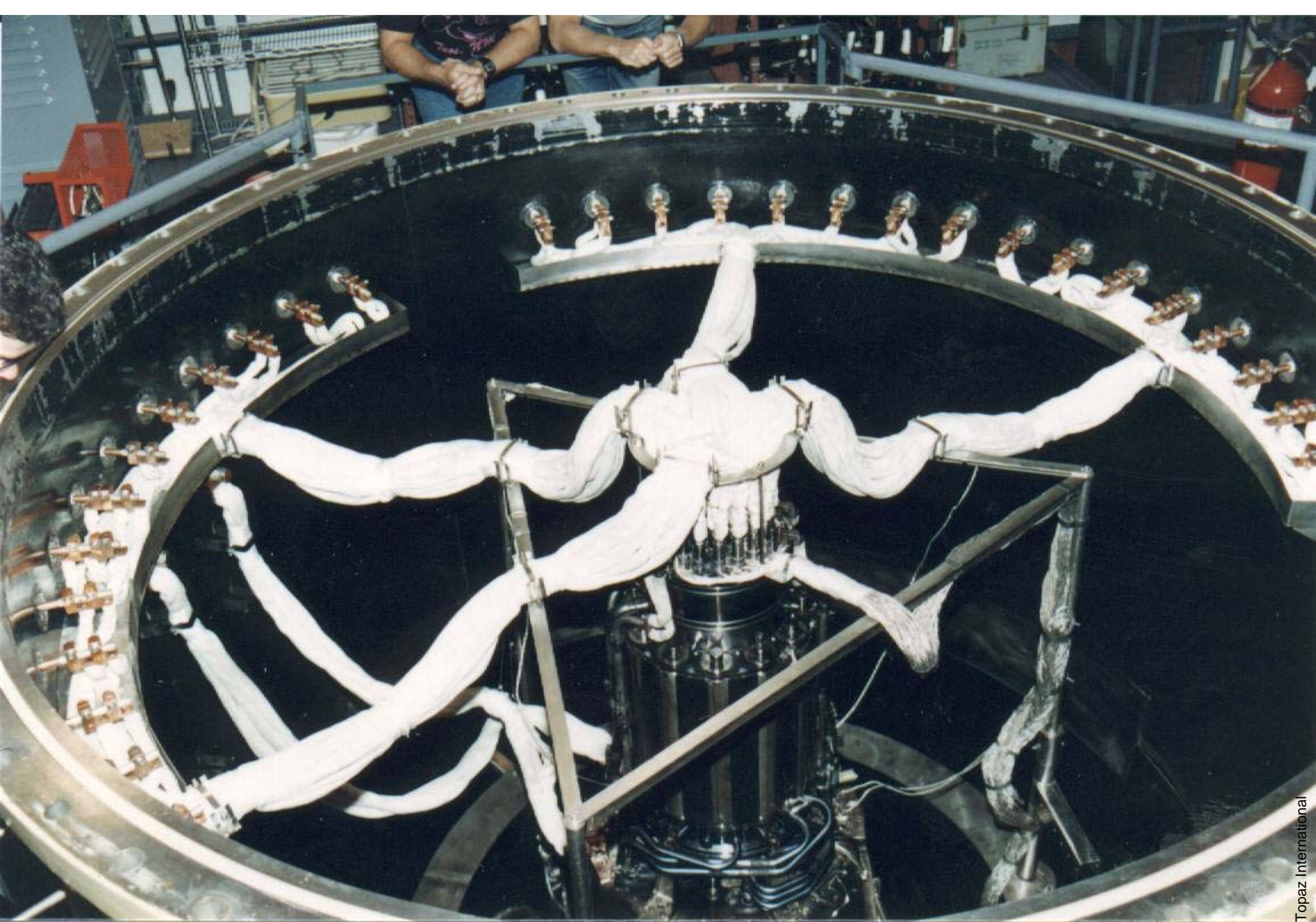


Close up of TOPAZ II reactor



Installation of heater





TOPAZ II with resistance heaters installed

# Out-of-Core Thermionic Reactor

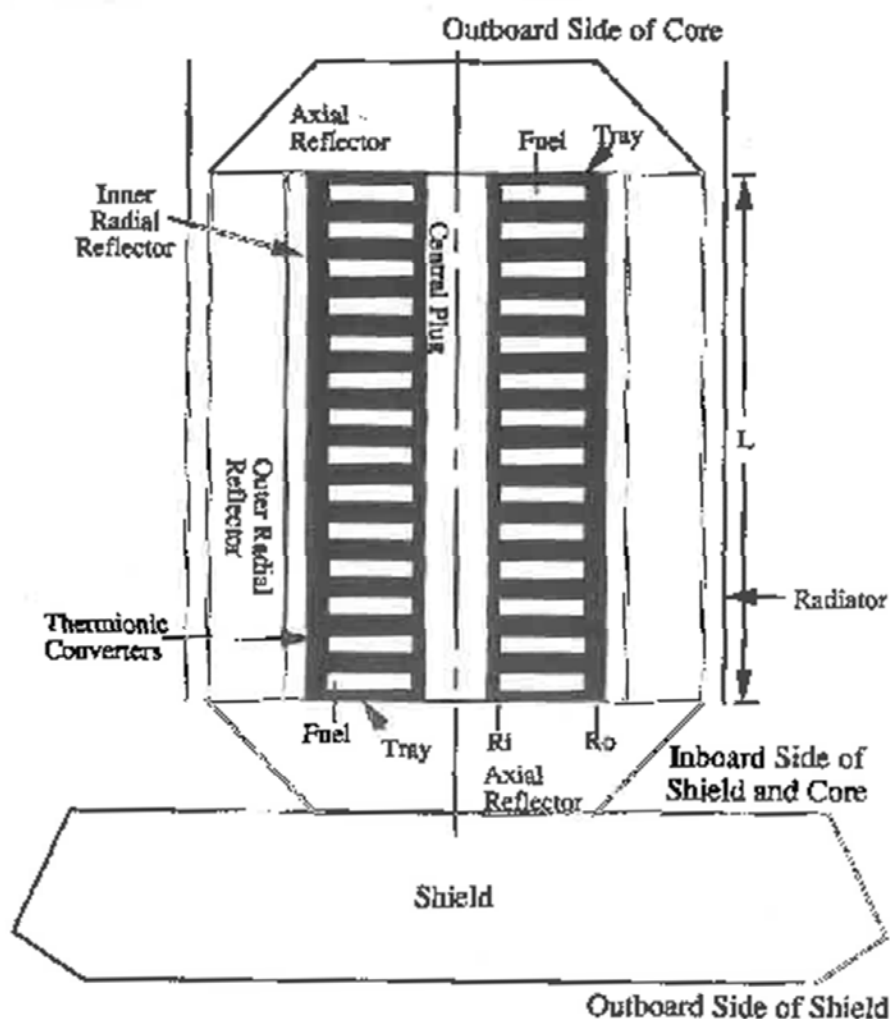


FIGURE 2.1. Reference OTR Showing Inner Core Radius ( $R_i$ ), Outer Core Radius ( $R_o$ ), Core Length ( $L$ ), and the Location of the Central Plug, Fuel Rings, Fuel Trays, Thermionic Converters, Inner Radial Reflector, Outer Radial Reflector, Radiator, Axial Reflector, and Shadow Shield.

# Out-of-Core Thermionic Converter

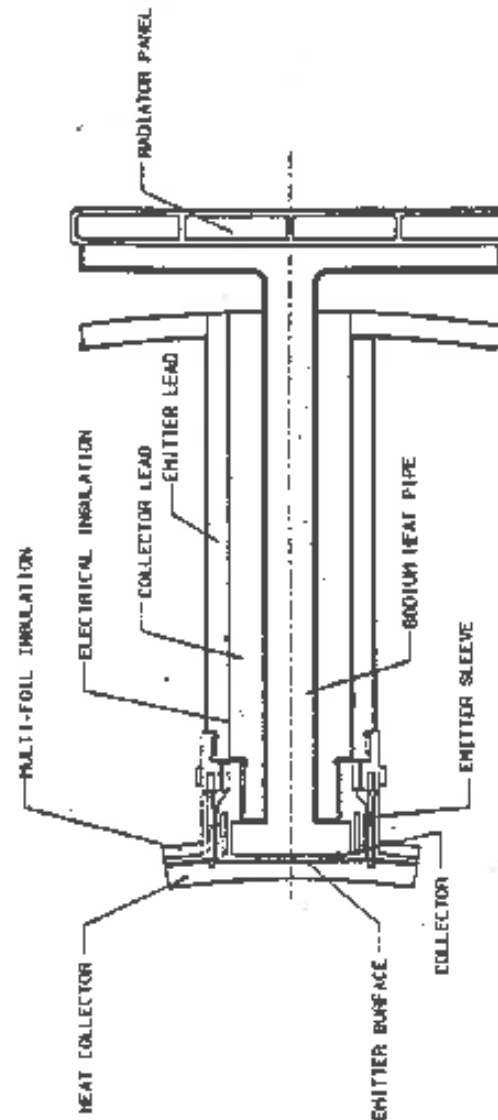
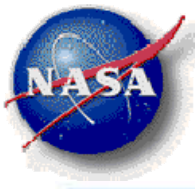


FIGURE 2.2. Thermionic Power Conversion System Showing the Tungsten Heat Collector, Thermionic Emitter, Emitter Sleeve/Electrical Lead, Thermionic Collector, and Sodium Heat Pipe (from GA Technologies, 1987).





# Observations

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Space nuclear power and propulsion systems can be enhancing or enabling for ambitious space missions.

Thermionic technology has potential advantages for certain applications.

Thermionic reactors have flown in space.

Previous programs have conducted research and development related to both in-core and out-of-core thermionic systems.